# PROCEEDING

The 3rd International Forum and Conference on Logistics and Supply Chain Management (LSCM) 2013

Discovery Kartika Plaza Hotel, Bali - Indonesia, 27-29 June 2013



**Organized by Industrial Engineering Department of:** 





# The 3<sup>rd</sup> International Forum and Conference on Logistics and Supply Chain Management (LSCM) 2013

Editors Siana Halim I Gede Agus Widyadana Proceeding

# The 3<sup>rd</sup> International Forum and Conference on Logistics and Supply Chain Management (LSCM) 2013

27-29 June 2013, Bali http://industri.petra.ac.id/lscm2013

Editors Siana Halim & I Gede Agus Widyadana Department of Industrial Engineering Petra Christian University Surabaya, Indonesia

Organizers Petra Christian University – Surabaya – Indonesia Takming University of Science and Technology – Taipei – Taiwan

Published by Institute for Research and Community Service Petra Christian University Surabaya, Indonesia Copyright @2013 by Institute for Research and Community Service Petra Christian University, Surabaya, Indonesia

All rights reserved. No part of this publication or the information contained herein may be reproduced, stored in a retrieval system, or transmitted in any form or by no means, electronic, mechanical, by photocopying, recording or otherwise, without written permission from the publisher.

Although all care is taken to ensure the integrity and quality of this publication and the information herein, no responsibility is assumed by the publishers nor the author for any damage to property or persons as a result of operation or use of this publication and/or the information contained herein.

Published by Institute for Research and Community Service Petra Christian University Jl. Siwalankerto 121-131, Surabaya 60236 Indonesia E-mail: lppm@petra.ac.id, puslit@petra.ac.id

ISBN: 978-979-99765-2-9

# MESSAGE FROM THE ORGANIZERS

The 3<sup>rd</sup> International Forum & Conference on Logistics and Supply Chain Management (LSCM) 2013 will be held by the Industrial Engineering Department, Petra Christian University with Takming University of Science and Technology as an international forum and conference for disseminating to all branches of industries, information on the most recent and relevant research, theories and practices.

Following the earlier LSCM conferences, the LSCM 2013 will be held in Bali (Indonesia) on 27-29 June 2013. The conference will link researchers and practitioners from different branches of Logistics, Supply Chain and Industrial Engineering.

The call for papers has attracted 100 abstracts from more than seven countries. After careful review by the program committee, 59 finals papers will be included in the proceedings.

The programmed has been organized into a set of groups, each representing papers covering the latest developments in their subjects. We are indebted to our authors for their ideas and concepts reflected in their paper. We are honored by our distinguished keynote speakers, for sharing their insights with us. We thank to our reviewers who helped us to select the papers for this conference.

We hope the conference will offer a useful platform for the exchange of ideas and experiences.

Felecia General Chair I Gede Agus Widyadana Organizing Committee Chair

## CONFERENCE ORGANISATION

The Conference and Organizing Committee Chairs wish to thank members of the Organizing Committee and Program Committee for the contributions in organizing this Conference

Organizers Industrial Engineering Department, Petra Christian University, Surabaya, Indonesia

#### **Co-organizers**

Department of Logistics Management and Graduate Institute of Logistics Management, Takming University of Science and Technology, Taipei, Taiwan

#### **Organizing Committee**

Felecia Jani Rahadjo I Gede Agus Widyadana Petra Christian University Petra Christian University Petra Christian University

General Chair Organizing Committee Chair Program Committee Chair Siana Halim Tanti Octavia Togar W. Panjaitan Debora Y.A Herry C. Pallit Yenny Bendatu

#### Program Committee

Ata Allah Taleizadeh (Iran) Bernardo Nugroho Yahya (Korea) Budi Santosa (Indonesia) Chao-Hsien Pan (Taiwan) Chen-Hsiang Chen (Taiwan) Chumpol Yuangyai (Thailand) Daniel Indarto Prajogo (Australia) Danny Prabowo Soetanto (England) Docki Saraswati (Indonesia) Gede Riana (Indonesia Hendry Rahardjo (Sweden) Huynh Trung Luong (Thailand) Hyerim Bae (Korea) I Nyoman Pujawan (Indonesia) Kung-Jeng Wang (Taiwan) Leopoldo Eduardo C. B (Mexico) Liem Ferryanto (USA) Luh Putu Wiagustini (Indonesia) Maria Anintyasari (Indonesia) Nita H. Shah (India) Rika Ampuh Hadiguna (Indonesia) The Jin Ai (Indonesia) Yu-Cheng Hsiao (Taiwan) Yuri Zagoel (Indonesia)

# CONFERENCE SCHEDULE

#### 27 June 2013

- 08.30 09.00Registration 09.00 - 09.05Welcoming 09.05 - 09.15**Opening Speech** Keynote Speaker 1 (Kresnayana Yahya, M.Sc) 09.15 - 10.4510.45 - 11.00**Coffee Break** Keynote Speaker 2 (Prof. Hui Ming Wee) 11.00 - 12.30Lunch 12.30 - 13.3013.30 - 15.00Parallel Session 1 Coffee Break 15.00 - 15.15
- 15.00 16.30 Parallel Session 2
- 18.00 21.00 Gala Dinner

#### 28 June 2013

- 09.00 10.30 Keynote Speaker 3 (Prof. Mamun Habib)
- 10.30 10.45 Coffee Break
- 10.45 11.30 Parallel Session 3
- 11.30 13.00 Lunch
- 13.00 14.45 Parallel Session 4
- 14.45 15.00 Coffee Break
- 15.00 16.45 Parallel Session 5

#### 29 June 2013

**Conference** Tour

### CONFERENCE LIST OF PAPERS

LSCM 7	The Upper and Lower Bounds of Economic Lot-size Scheduling Problem with Batch- shipment Policy	1
	Yu-Cheng Hsiao, Tai-Yueh Lin and Sion-Shan Hu	
LSCM 8		3
	Empowerment? A Case Study of Malaysian CEOs in the Local Banking Industry	
	Jeniboy Kimpah, Hazril Izwar Ibrahim	
LSCM 12	Total Productive Maintenence through Reliability Centered Maintenance	9
	Felecia, Veronica	
LSCM 13	From Social Relations and Core Resources to Identify Opportunities- Example as a Start-up	13
	Company H and Company I	
	Muh-Lin Tsai and Hsiang-Yun Hsu	
<u>LSCM 14</u>	A Supply Planning Model with Both Stochastic Demand and Inbound Lead Times	17
	Carles Sitompul, Fran Susanto	
<u>LSCM 16</u>	The Key Factors Analysis for Introducing AEO of Taiwan	21
	Bai-Shen Chen, Tzu-Su Li, Yu-Mei Lo	~
<u>LSCM 19</u>	Viral Systems Implementation for Minimizing Mean Tardiness of JobShop Scheduling	25
	Problem	
I COM AO	Alfian Tan, Dedy Suryadi	07
<u>LSCM 20</u>		37
	Series Data	
I COM 01	Mohamad Reza	49
<u>LSCM 21</u>	A Study on the Optimal Solution Method to Develop the Economic Ordering Frequency for	43
	Joint Replenishment Problem	
LSCM 22	Wen-Tsung Ho A Two-Stage Genetic Algorithm for the Posters of the MRT Station Vehicle Routing	45
LOUNI 22	Problem with Time Windows	40
	Yo-Lun Li	
LSCM 24	Developing a Place Marketing Strategy and Management: The Key Driver of Destination	47
<u>10011121</u>	Image	ч
	Su-Ching Chang, Shu-Hui Chang	
LSCM 25	Economic Impact of Delaying Production Decision in a Global Supply Chain (Abstract)	51
	Snehamay Banerjee, Damodar Y. Golhar	01
LSCM 27	Image-based Analysis for Characterization of Chicken Nugget Quality	53
	Chumpol Yuangyai, Piyaphorn Matvises, Udom Janjarassuk	
LSCM 32	Identifying the Sustainable Supply Chain Indicators and their Impacts on Supply Chain	59
	Performance by using the DEA - VIKOR method	
	Arash Asiaei, Rosnah Binti Mohd Yusuff, Ali Haji Vahabzadeh	
<u>LSCM 33</u>	Innovation Growth and Trend in Sustainability Development: A Practice in Malaysia	65
	Ali Haji Vahabzadeha, Rosnah Binti Mohd Yusuff, Arash Asiaei	
<u>LSCM 35</u>	The Consumers Characteristics Analysis of Low Temperature Home Delivery	73
	Shu-Fang Lai, Sing-Chun Wu	~
LSCM 39	The Study of Logistics Route Condition Thailand-Malaysia-Singapore	85
<u>LSCM 44</u>	Ritthiwut Puwaphat Academic Supply Chain Management in Bangladeshi Universities	20
	Mohammad Nazrul Islam Bhuiyan, Bishwajit Banik Pathik, Dr. Md. Mamun Habib	89
LSCM 48	A Review of Combining Clustering and Classification Methods for Product Development	97
<u>10011140</u>	Chao-Lung Yang, Yardin Heidsyam	51
LSCM 49	An Operation Cost Reduction Model of Supply Chain: From Asia to the EU Market	103
	Bai-Sheng Chen and Chi-Chun Chang	

<u>LSCM 94</u>	Measuring Success of ERP Implementation Using IFINEDO and Its Effects	253
	Sonna Kristina Senjaya, Ferry Irawan	
LSCM 100	Vendor-Buyer Deteriorating Inventory Model with Progressive Interest	<b>257</b>
	Gede Agus Widyadana, Anthony Reinaldo Halim	
LSCM 102	Decision Analysis on Choosing the Right Site Location of Learning Facility using AHP	261
	Liem Yenny Bendatu, Jani Rahardjo	
<u>LSCM 103</u>	Profiling Application of Advanced Manufacturing Technology (AMT) in Indonesian SMEs	265
	Jani Rahardjo	
<u>LSCM 105</u>	Optimizing Pricing, Shipment and Production-Inventory Policies in a Three Stages Supply	273
	Chain	
	Mahsa Nouri Daryan, Ata Allah Taleizadeh, Leopoldo Eduardo Cardenas-Barrón	
<u>LSCM 106</u>	Vendor Managed Inventory Systems with backordering for Instantaneous Deteriorating	283
	Items	
	Roya Tat, Ata Allah Taleizadeh, Leopoldo Eduardo Cárdenas Barrón	
<u>LSCM 108</u>	Methods Improvements for Manual Packaging Process	291
	Herry Christian Palit, Yoppy Setiawan	
<u>LSCM 109</u>	Teams' Efficiency in Chinese Professional Baseball League: Evidence from Non-economic	303
	View Point and Simar and Wilson Approach	
	Kun Nan Lin, Wen Bin Lin	
<u>LSCM 110</u>	Owner's Commitment to the Planning and Controlling Processes to Improve Performance	305
	in Small and Medium Manufacturing Companies	
	Zeplin Jiwa Husada Tarigan, Widjojo Suprapto, Sautma Ronni Basana	~ · · ·
<u>LSCM 111</u>	The Influences of ERP Implementations to SCM in Increasing the Performance of East	311
	Java Manufacturing Companies from the Accounting/Financial Manager Perception	
TOOLEAND	ZeplinJiwa Husada, Sautma Ronni	
LSCM 112	Developing of Variable Review Periods with Order Crossover	319
T COM 119	Tanti Octavia, Felecia	000
LSCM 113	The Importance of Supply Chain Management on Financial Optimization Arawati Agus	323
LSCM 114	Indian Automobile Industry - A Sustainable Green Supply Chain Perspective	331
<u>LOOM 114</u>	Yatish Prasad Dasari, Saroj Koul	001
LSCM 115	Implementing Strategic Project Management for Achieving Organizational Goals	339
<u>10011110</u>	Mudit Shashin Desai, Saroj Koul	000
LSCM 121	Significance of Blended Value Process and Business Process in Sustainable E-Business	349
<u>LOOM 121</u>	Modeling	040
	Mohammed Dewan, Nasrin Biswas, Md. Maruf Hossan Chowdhury, Mohammed Quaddus	
LSCM 122	Dairy Supply Chain: A Vensim based Conceptual Model	359
10/0111122	Tasnuba Nasir, Mohammed Quaddus, Mohammad Shamsuddoha	000
LSCM 123	Sustainable Livestock Farming for Improving Socio-Economic Condition	365
	Mohammad Shamsuddoha, Mohammad Quaddus, Desmond Klass	

### Vendor-Buyer Deteriorating Inventory Model with Progressive Interest

I Gede Agus Widyadana, Anthony Reinaldo Halim Industrial Engineering Department, Petra Christian University Jl. Siwalankerto 121-131 Surabaya 60238, Indonesia Email: gede@petra.ac.id

Abstract: In competitive market, many vendors try to increase their market by offering delay in payment. However to keep their financial balance and reduce lost, vendor only give specific period without interest and then she charges the buyer with progressive interest. This scheme is interesting for the buyer since the buyer does not need to pay in advance. The problem is when the vendor set the grace period and the progressive time period. These decisions will affect the vendor's decision to set her order. This problem become more interesting for deteriorating items where the items are decay, evaporate, obsolescence, loss of quality or marginal value of a commodity. Deterioration decreases the usefulness of the good from its original condition. In this paper, we develop a mathematical model of vendor-buyer collaboration for deterioration item under progressive interest scheme. Since the model is too complex to be solved analytically, then we use Genetic Algorithm. A numerical example is used to illustrate the model and a sensitivity analysis is employed to verify the model. The solution of the model shows that collaboration model is more profitable for the vendor since the buyer will be forced to buy in large quantity.

Keywords: Inventory, deteriorating item, progressive interest, collaboration.

#### Introduction

In recent years business completion becomes tighter. Many ways are used by vendor to sell their product as much as possible and to get profit as higher as possible. One of the ways is offering delay of payment to buyers. However to reduce loss, vendor also charge some amount of interest to the buyer if she cannot pay at certain time period. This strategy interest many researchers to find the best strategy for vendor, buyer or both of them.

Goyal [2] is one of the first researchers who developed economic order quantity (EOQ) models by considering permissible delay in payment. Goyal [2] model was extended by Chung and Huang [1] by considering shortage. Huang [4] developed a production inventory model with permissible delay in payment. Later Liao [6] continued Huang [4] by considering deteriorating items. Some researchers tried to analyze the permissive delay of payment strategy for two players, vendor and the buyer. Teng et al. [9] developed vendor-buyer inventory model with permissible delay in payment for two conditions which are non-cooperative and integrated environments. They concluded that for integrated environments, vendor has important rule to reduce total cost of both parties. Vendor can provide simple permissible delay of payment without order of quantity restriction or a long permissible delay of payment linked order quantity. Jaber and Osman [5] developed an inventory model with permissible delay in payment for two-level supply chain. They introduced a profit-sharing scenario to generate net profit for both players.

All of research scenarios above are for single interest charge and delay of payment period. Soni and Shah [7] introduced a progressive payment scheme. In this scheme, supplier or vendor set two delay of payment period. If buyer pays before the first delay of payment deadline, then buyer is not charged by any interest. If buyer pays after the first delay of payment deadline and before the second payment deadline, then buyer have to pays some interest. If buyer pays after the second delay of payment deadline, buyer is charged by larger interest. Similar research was conducted by Goyal et al. [3]. Teng et al. [8] extended the work of Soni and Shah [7] by introducing non zero ending inventory, a profit maximization objecttive, limited inventory capacity and deteriorating items with constant deteriorating rate.

All of the inventory models with progressive payment above only consider buyer as the object of the research. Since vendor has importance rule in progressive payments, we develop a single vendor-buyer inventory model with progressive payment in this paper. We also introduce deteriorating items, since deteriorating items are more difficult to handle in progressive payment scheme. The model development is shown in section 2, and then a numerical analysis is provided in section 3 to shows how the model works. At the end some conclusions are derived in the last section.

#### Mathematical Model

In this model, we consider possibility cases. In the first case, the optimal replenishment time (T) less than the first delay payment period (M1). Case 2 occur if the replenishment time (T) greater time M1 and less than the second delay period (M2) and the third case occur if the replenishment time (T) bigger than the second delay payment period. The all cases have similar fitness function which is minimizing total supply chain cost (TC). The total supply chain cost consists of buyer inventory cost (TBUC) and the vendor inventory cost (TVUC).

#### Assumptions

The model in this paper follows some assumptions as below:

- Demand rate is constant during planning period.
- Shortages are not allowed
- Replenishment rate is continuous and instantaneous.
- Vendor allows the buyer to pay without interest if the buyer makes a payment before the first delay payment period (M1). When the buyer make a payment after M1 and before the second delay payment period (M2), the vendor charge interest Ic1 to the buyer. If the buyer has not until M1 time period, the buyer will be charged interest Ic2.
- The second interest rate Ic2 bigger than the first interest rate Ic1.
- The planning period is infinite.
- Production rate (P) bigger than the demand rate (D)

#### Notation

- T: replenishment period
- Q: ordering quantity
- *M*: delivery quantity
- *K*: delivery frequency during T period
- *W*: delivery frequency during production up time
- *p:* production rate (unit/year)
- d: demand rate (unit/year)
- A: Buyer ordering cost
- $A_{v:}$  Vendor production cost
- $C_t$  Transportation cost
- *h*<sub>b:</sub> Buyer inventory cost/unit/period
- *h*<sub>o:</sub> Buyer opportunity cost
- $h_{v:}$  Vendor inventory cost/ unit/period
- $h_{vo:}$  Vendor opportunity cost
- c: product unit cost

$ heta_{v:}$	vendor deterioration rat
$ heta_{b:}$	buyer deterioration rate
$p_{r:}$	product price
IP:	average vendor inventory
$I_{c1:}$	Interest rate of the first delay of payment
Ic2:	period
<i>IC2</i> :	Interest rate of the second delay of
-	payment period
Ie:	Buyer interest earned
M1 :	First delay of payment period
<i>M2</i> :	Second delay of payment period
TIev:	Total vendor opportunity cost
TIeb:	Total buyer opportunity cost
TIc1:	Total vendor interest earned for the first
	delay of payment period
TIc2:	Total vendor interest earned for the first
	delay of payment period
TIS:	Total Incremental Annual Cost
TBUC:	Total buyer cost
TVUC:	Total vendor cost
TSC:	Total supply chain cost

#### Case 1

In case 1, vendor allows the buyer to has delay of payment until time period M1, so the vendor has opportunity cost as follows:

$$TI_{ev} = \frac{h_{v0}pwT}{K} \quad M_1 - \frac{wT}{2K} \tag{1}$$

At the other side, the buyer gets opportunity earn as follows;

$$TI_{eb} = I_e dT \quad M_1 - \frac{T}{2} \tag{2}$$

The buyer total inventory cost consists of ordering cost, transportation cost, inventory cost and opportunity earn that can be modeled as:

$$TBUC = \frac{Ad}{mK} + \frac{c_t d}{m} + \frac{d \ 2 + \theta_b^T \ K}{\theta_b^2 \ 2 - \theta_b^T \ K} - \frac{d + d \theta_b^T \ K}{\theta_b^2} - \frac{H_b K}{T} - I_e dT \ M_1 - \frac{T}{2}$$
(3)

The vendor total inventory cost consists of production setup cost, inventory cost and opportunity cost that can be modeled as follows:

$$TVUC = \frac{A_v d}{mK} + \frac{pw_{\overline{K}}^2 - mK H_v}{\theta_v T} + \frac{h_{v0}pwT}{K} M1 - \frac{wT}{2K}$$
(4)  
where  
$$w = \frac{(d \ 1 + \theta_v \ K)}{P}$$

The total supply chain cost is total of vendor inventory cost and the buyer inventory cost, one has:

$$TSC = \frac{Aa}{mK} + \frac{c_t a}{m} + \frac{a 2 + \theta_b^{-} K}{\theta_b^{-} 2 - \theta_b^{T} K} - \frac{a + a \theta_b^{+} K}{\theta_b^{-} M} - \frac{H_b K}{T} - I_e DT \quad M_1 - \frac{T}{2} + \frac{A_v d}{mK} + \frac{p w_K^T - mK H_v}{\theta_v T} + \frac{h_{vo} p wT}{K} M1 - \frac{wT}{2K}$$

$$(5)$$

#### Case 2

In case 2, there are two possibilities where the first possibility is the buyer pays at the first delay period (M1) and the second possibility, the buyer pays at the second delay payment period (M2)

#### Case 2.1

For the first case when the buyer pays at M1, there are two possibilities. First, possibility is the production period less than M1 and the second possibility is the production period bigger than M1. When the production period less than M1, the total supply cost can be modeled as:

$$TSC = \frac{Ad}{mK} + \frac{c_t d}{m} + \frac{d 2 + \theta_b^T K}{\theta_b^2 2 - \theta_b^T K} - \frac{d + d \theta_b^T K}{\theta_b^2} - \frac{H_b K}{T} - I_e \frac{dM_1^2}{2} + \frac{A_v d}{mK} + \frac{p w K - m K H_v}{\theta_v T} + \frac{h_{v0} p w T}{K} M_1 - \frac{w T}{2K}$$
(6)

And for the second case, one has:

$$TSC = \frac{Ad}{mK} + \frac{c_t d}{m} + \frac{d}{\theta_b^2} \frac{2 + \theta_b^T K}{2 - \theta_b^T K} - \frac{d + d\theta_b^T K}{\theta_b^2} - \frac{H_b K}{T} - I_e \frac{dM_1^2}{2} + \frac{A_v d}{mK} + \frac{p w_K^T - m K H_v}{\theta_v T} + \frac{h_{v0} p M_1^2}{2}$$
(7)

#### Case 2.2

Similar as case 2.1, case 2.2 also have two cases. The total supply chain cost for the first case can be modeled as:

$$TSC = \frac{Ad}{mK} + \frac{C_t d}{m} + \frac{d + 2 + \theta_b^T K}{\theta_b^2 - 2 - \theta_b^T K} - \frac{d + d \theta_b^T K}{\theta_b^2} - \frac{H_b K}{T} + \frac{I_{c1}}{2 p_{rd}} c dT - p_r dM_1 + \frac{p_r I_e dM_1^2}{2} - I_e - \frac{dM_1^2}{2} + \frac{A_v d}{mK} + \frac{p_w \frac{T}{K} - mK H_v}{\theta_v T} + \frac{h_{v0} p_w T}{K} M_1 - \frac{wT}{2K} - \frac{I_{c1}}{2 p_{rd}} c dT - p_r dM_1 + \frac{p_r I_e dM_1^2}{2}$$
(8)

and for the second case, one has:

$$TSC = \frac{Ad}{mK} + \frac{c_t d}{m} + \frac{d}{\theta_b^2} \frac{2 + \theta_b^T K}{2} - \frac{d + d\theta_b^T K}{\theta_b^2} - \frac{H_b K}{T} + \frac{I_{c1}}{2p_r d} cdT - p_r dM_1 + \frac{p_r I_e dM_1^2}{2} - I_e \frac{dM_1^2}{2} + \frac{A_v d}{mK} + \frac{pw_K^T - mK H_v}{\theta_v T} + \frac{h_{v0} pM_1^2}{2} - \frac{I_{c1}}{2p_r d} cdT - p_r dM_1 + \frac{p_r I_e dM_1^2}{2}$$
(9)

#### Case 3

In case 3, the replenishment time (T) is bigger or equal than the second delay period (M2). For this case, there are three possibilities. In the first possibility, buyer pays full payment at the first delay period (M1). There are two conditions for this possibility. The first condition is the first delay period less than the production up time. The total cost can be modeled as follows:

$$TSC = \frac{Ad}{mK} + \frac{C_t d}{m} + \frac{d + 2\theta_b^T K}{\theta_b^2 + 2\theta_b^T K} - \frac{d + d\theta_b^T K}{\theta_b^2} - \frac{H_b K}{T} - I_e \frac{dM_1^2}{2} + \frac{A_v d}{mK} + \frac{pw_{\overline{K}}^T - mK H_v}{\theta_v T} + \frac{h_{v0}pw_T}{K} M_1 - \frac{w_T}{2K}$$
(10)

For the second condition, one has:  $TSC = \frac{Ad}{mK} + \frac{C_t d}{m} + \frac{d \ 2 + \theta_b T}{\theta_b^2 \ 2 - \theta_b T} - \frac{d + d \theta_b T}{\theta_b^2} - \frac{d + d \theta_b T}{\theta_b^2} - \frac{H_b K}{T} - I_e \frac{d M_1^2}{2} + \frac{A_v d}{mK} + \frac{p w_K^T - m K H_v}{\theta_v T} + \frac{h_{v0} p M_1^2}{2}$ (11)

The second possibility, the buyer pays at the second delay period (M2). In this possibility there two conditions. The first condition is the first delay period less than the production up time. The condition can be modeled as:

$$TSC = \frac{Ad}{mK} + \frac{C_t d}{m} + \frac{d}{\theta_b^2} \frac{2 + \theta_b^T K}{2 - \theta_b^T K} - \frac{d + d\theta_b^T K}{\theta_b^2} - \frac{H_b K}{T} + \frac{I_{c1}}{2p_r d} cdT - p_r dM_1 + \frac{p_r I_e dM_1^2}{2} - I_e \frac{dM_1^2}{2} + \frac{A_v d}{mK} + \frac{pw_K^T - mK H_v}{\theta_v T} + \frac{h_{v0} pwT}{K} M_1 - \frac{wT}{2K} - \frac{I_{c1}}{2p_r d} cdT - p_r dM_1 + \frac{p_r I_e dM_1^2}{2}$$

The other condition can be modeled as follows:

$$TSC = \frac{Ad}{m} + \frac{c_{t}d}{m} + \frac{d}{\theta_{b}^{2}} \frac{2+\theta_{b}T}{K}}{2-\theta_{b}T} - \frac{d+d\theta_{b}T}{\theta_{b}^{2}} - \frac{H_{b}K}{T} + \frac{I_{c1}}{2p_{r}d} cdT - p_{r}dM_{1} + \frac{p_{r}I_{e}dM_{1}^{2}}{2} - I_{e} \frac{dM_{1}^{2}}{2} + \frac{A_{v}d}{mK} + \frac{pw_{K}^{T}-mK}{\theta_{v}T} + \frac{h_{v0}pM_{1}^{2}}{2} - \frac{I_{c1}}{2p_{r}d} cdT - p_{r}dM_{1} + \frac{p_{r}I_{e}dM_{1}^{2}}{2} - \frac{I_{c1}}{2p_{r}d} cdT - p_{r}dM_{1} + \frac{p_{r}I_{e}dM_{1}^{2}}{2} - \frac{I_{c1}}{2p_{r}d} cdT - p_{r}dM_{1} + \frac{I_{c1}}{2p_{r}d} cdT - \frac{I_{c1}}{2p_{r}$$

In the third possibility, the buyer pays after M2 period. For the first case, the first delay payment period (M1) is bigger than the production up time and one has:

$$TSC = \frac{Ad}{m} + \frac{c_{t}Kd}{m} + \frac{d \ 2 + \theta_{b}^{T} \ K}{\theta_{b}^{2} \ 2 - \theta_{b}^{T} \ K} - \frac{d + d \theta_{b}^{T} \ K}{\theta_{b}^{2}} - \frac{H_{b}K}{T} + I_{c1} \ \frac{a + b}{2} \ M_{2} - M_{1} + I_{c2} \ \frac{b^{2}}{2p_{r}d} - I_{eb} \ \frac{dM_{1}^{2}}{2} + \frac{A_{v}d}{mK} + \frac{pw_{\overline{K}}^{T} - mK \ H_{v}}{\theta_{v}T} + \frac{h_{v0}pwT}{K} \ M_{1} - \frac{wT}{2K} - I_{c1} \ \frac{a + b}{2} \ M_{2} - M_{1} + I_{c2} \ \frac{b^{2}}{2p_{r}d} , \qquad (14)$$

For the second condition, the first delay payment period (M1) less than production up time. The problem can be modeled as:

$$TSC = \frac{Ad}{m} + \frac{C_{t}Kd}{m} + \frac{d + 2\theta_{b}T_{K}}{\theta_{b}^{2} + 2\theta_{b}T_{K}} - \frac{d + d\theta_{b}T_{K}}{\theta_{b}^{2}} - \frac{H_{b}K}{T} + I_{c1} + \frac{d + b}{2} M_{2} - M_{1} + I_{c2} + \frac{b^{2}}{2p_{r}d} - I_{e} + \frac{dM_{1}^{2}}{2} + \frac$$

$$\frac{A_{\nu}d}{mK} + \frac{pw_{K}^{T} - mK H_{\nu}}{\theta_{\nu}T} + \frac{h_{\nu 0}pM_{1}^{2}}{2} - I_{c1} \frac{a+b}{2} M_{2} - M_{1} + I_{c2} \frac{b^{2}}{2n_{\nu}d}$$
(15)

#### Numerical Example and Discussion

#### **Mathematics**

Since the model is an NP-hard, we used Genetic Algorithm to solve the problem. The operators of GA are:

- Number of population : 20
- Number of generation:1000
- Selection: Roulette Wheel
- Crossover: Scattered
- Mutation: Constraint Dependent
- Elitism: 2
- Decision variables:  $K, T, M_1, M_2$

One set of data is used to show calculation of the model. The data set is shown in Table 1.

The GA method has lower bound solution for the replenishment time equla to 0 dan the upper bound is set to 1.99. The result of the GA solutions are the optimal delivery equal to 2, the optimal replenishment time equal to 1.99, the first delay of payment equal to 0, and the second delay of payment equal to 1.19. The decisions result in total buyer cost equal to \$ 3104.36, the optimal total vendor cost equal to 1192.1 and hte supply chain cost equal to 4296.46. The solution shows the vendor total cost is less than the buyer total cost This result is similar as the other collaboration models where the vendor has opportunity to get higher profit or less cost. Vendor can reduce his cost by force the buyer to buy as much as possible. So the optimal solution of the replenishment time is equal to upper bound of the GA method. The replenishment time is greater than the delay time (M1 and M2), so the vendor can get profit from delay of payment interest ( $I_{c1}$ , $I_{c2}$ ). Vendor can reduce cost by applying single delay payment. The vendor set the first delay payment equal to zero. It is meant that the vendor do not give the first delay od payment.

#### Conclusion

In this paper, a collaboration production inventory model for deteriorating items with progressive payment has been developed. Since there many decision variables that have been considered, so Genetic Algorithm method is used to solve the model. A numerical example is introduced to show calculation of the model. The result shows that vendor get higher benefit than the buyer for the collaboration model. Since the vendor tries to minimize the cost, then the progressive payment become single delay of payment. This research can be xtended by considering game model of vendor and the buyer.

Table 1. Parameters of numerical example				
Parameter	Value			
A	200			
$A_v$	150			
$h_b$	4			
$h_v$	4			
$h_{vo}$	110			
$I_e$	4%			
$I_{c1}$	2%			
$I_{c2}$	6%			
D	1000			
P	4000			
$C_t$	100			
Pr	30			
с	25			
$ heta_v$	9%			
$ heta_b$	9%			

#### References

- Chung K.J., and Huang C.K., An Ordering Policy with Allowable Shortage and Permissible Delay in Payments, *Applied Mathematical Modeling*, 33 (5), 2009, pp. 2518-2525.
- Goyal S.K., Economic Order Quantity under Conditions of Permissible Delay in Payments, J. Operational Res. Soc., 36, 1985, pp. 335–338.
- Goyal S.K., Teng J.T., and Chang C.T., Optimal Ordering Policies When the Supplier Provide a Progressive Interest Scheme, *European Journal* of Operatioonal Research, 179, 2007, pp. 404-413.
- Huang Y.F., Optimal Retailer's Replenishment Policy for the EPQ Model under the Supplier's Trade Credit Policy, *Prod. Plan. Control*, 15, 2004, pp. 27–33.
- Jaber M.Y., and Osman I.H., Coordinating a Two-level Supply Chain with Delay in Payments and Profit Sharing, *Computers & industrial Engineering*, 50, 2006, pp. 385-400.
- Liao J.J., On an EPQ Model for Deteriorating Items under Permissibel Delay Inpayments, *Applied Mathematical Modelling*, 31, 2007, pp. 393-403.
- Soni H., and Shah N.H., Optimal Ordering Policy for Stock-dependent Demand under Progressive Payment Scheme, *European Journal of Operational Research*, 184, 2008, pp. 91-100.
- Teng J.T., Krommyda I.P., Skouri K., and Lou K.R., A Comprehensive Extension of Optimal Ordering Policy for Stock Dependent Demand under Progressive Payment Scheme, *European Journal of Operational Research*, 215, 2011, pp. 97-104.
- Teng J.T., Chang C.T., and Chen M.S., Vendorbuyer Inventory Models with Trade Credit Financing under Both Non-cooperative and Integrated Environments, *International Journal of Systems Science*, 43 (11), 2012, pp. 2050-2061.