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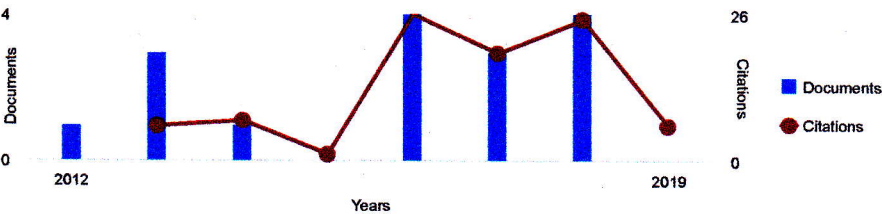
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ISSN	21801606, 22298649
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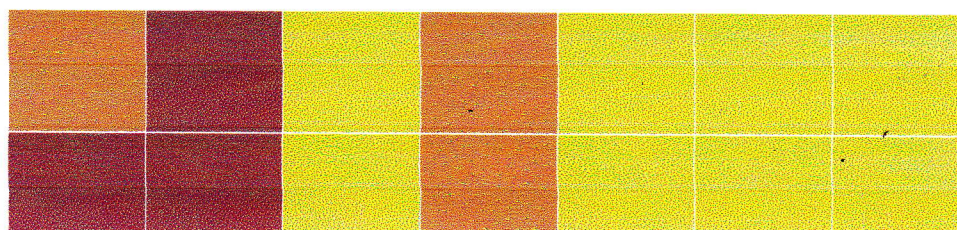
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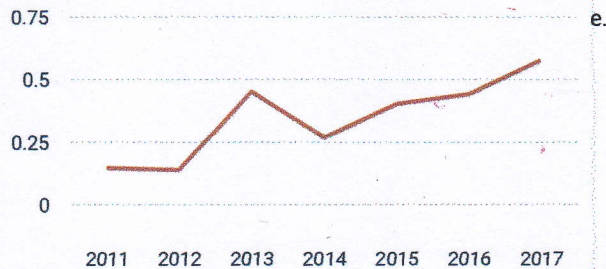


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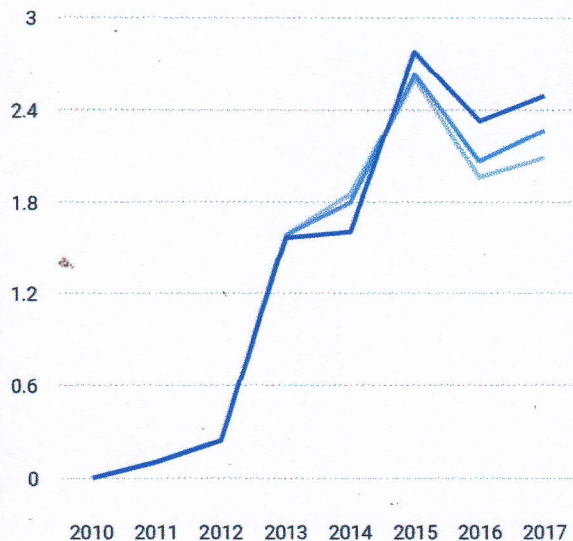
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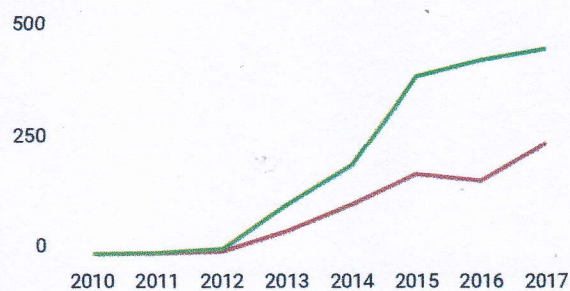


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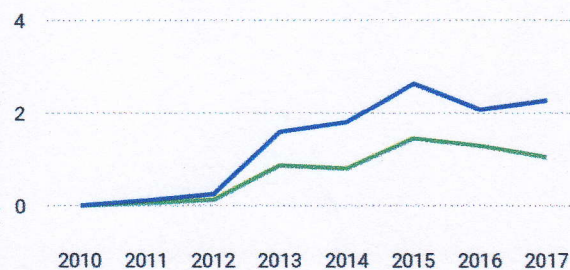


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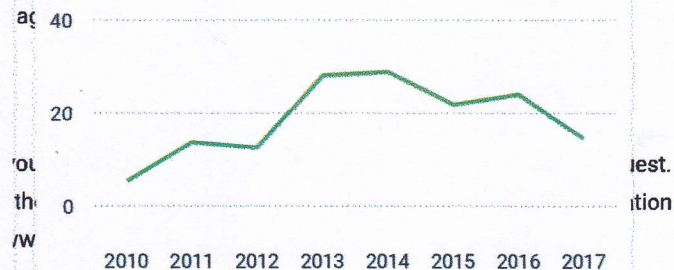
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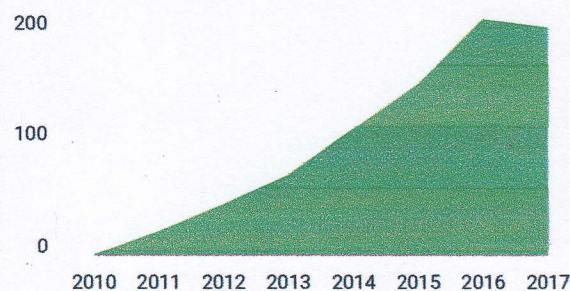
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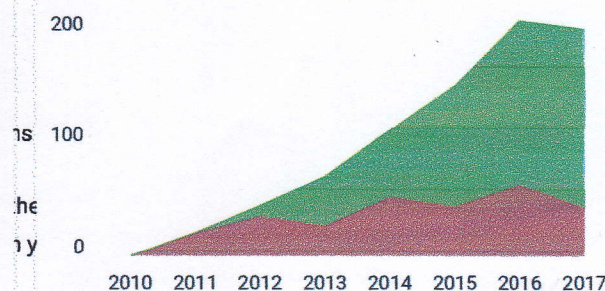
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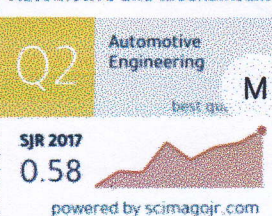
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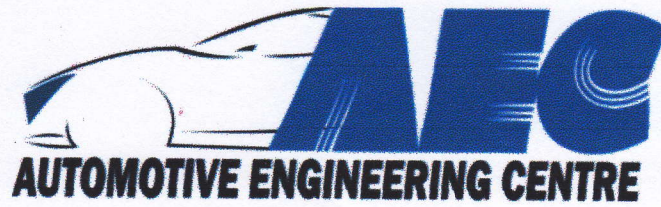
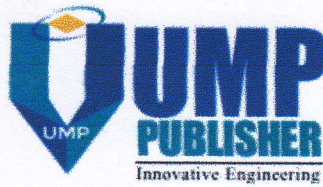
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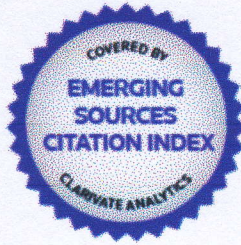
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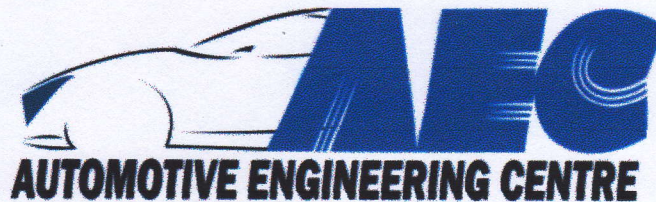
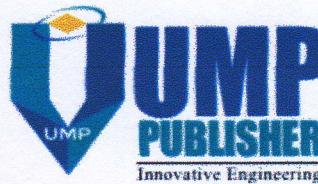
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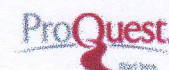
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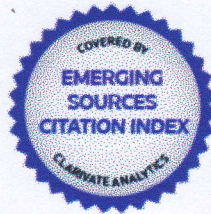
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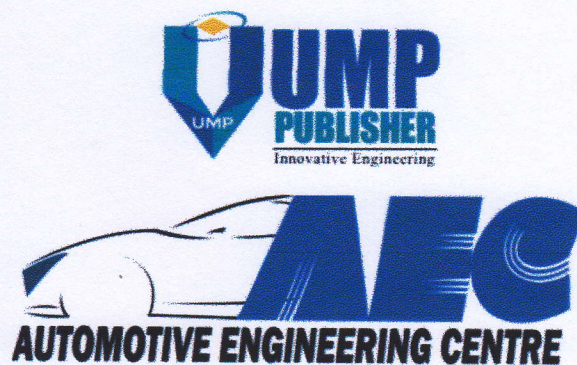
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[2] Rahman MM, Ariffin AK. Effects of surface finish and treatment on the fatigue behaviour of vibrating cylinder block using frequency response approach. *Journal of Zhejiang University of Science A*, 2006; 7(3): 352-360.

[3] Thring RH. Homogeneous-charge compression-ignition (HCCI) engines. *SAE Technical Paper*: 892068;

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[4] Juvinall RC, Marshek KM. Fundamentals of machine component design. 5th ed. New York: John Wiley and Sons; 2011.

[5] Stephens RI, Fatemi A, Stephens RR, Fuchs HO. Metal fatigue in engineering. 2nd ed. New York: John Wiley and Sons, Inc; 2000.

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[6] Barky ME, Zhang S. Fatigue spot welds. In: Lee YL, Pan J, Hathaway RB, Barkey ME, editors. Fatigue testing and analysis: Theory and practice, New York: Butterworth Heinrahmanemann, 2005, p 285-311.

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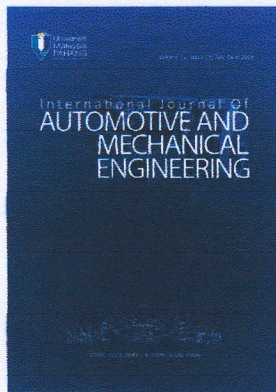
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Effect of *Cerbera manghas* Biodiesel on Diesel Engine Performance

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ABSTRACT

In order to reduce the use of fossil fuel without interfering the availability of food crop, *Cerbera manghas* biodiesel has been studied as potential renewable fuel. This study investigated *Cerbera manghas* biodiesel as a replacement for pure petro-diesel and palm oil biodiesel produced in Indonesia. The investigation result indicates that *Cerbera manghas* biodiesel fuel has a lower density, kinematic viscosity, sulfur content, color (lighter), water content, distillation point compared to pure petro-diesel and palm oil biodiesel. Higher flash point and cetane index value in *Cerbera manghas* biodiesel were also discovered. The study investigated further the effect of biodiesel derived from *Cerbera manghas* biodiesel compared with pure petro-diesel and palm oil biodiesel in a single cylinder diesel engine. The study suggested that *Cerbera manghas* biodiesel has better engine performance (fuel consumption, brake mean effective pressure, thermal efficiency, torque, and power) compared to pure petro-diesel and palm oil biodiesel. The utilization of *Cerbera manghas* biodiesel gave better engine performance output compared to pure petro-diesel and palm oil biodiesel. This study supported the viability of *Cerbera manghas* biodiesel to be implemented as an alternative diesel fuel without interfering food resources or requiring additional modification to the existing diesel engine.

Keywords: Sustainable energy; *Cerbera manghas*; biodiesel; engine performance; non-edible fuel.

INTRODUCTION

Energy is the main factor to increase the development of economy around the world. Even though non-renewable fuel is constrained in number, the need of non-renewable fuel is growing rapidly [1-4]. The depletion of fossil fuel and reduced environmental condition are considered to be the immense energy problem today [5]. To halt and minimize this problem, an alternative and renewable source of energy is required [6].

Biofuel is one of many solutions to be considered as an answer to solve fossil fuel reduction and environmental damages [6-9]. Biodiesel consists of alcohol attached

to fatty acids with long-chain, often derived from biological sources [10,11]. Development of biodiesel or biofuel as an alternative energy source is well placed to address the problem because biodiesel is environmentally friendly and more biodegradable [3,12]. Biodiesel feedstock can be obtained in a simple way through the cultivation of biofuel crops and taking advantage of the existing waste around human life [13]. Most common method to obtain biodiesel is through transesterification [14]. Transesterification, which is a reversible reaction, is known as the most important method to obtain biodiesel [15]. The advantages of using biodiesel compared to Petroleum diesel are the renewable raw materials, high energy efficiency, low combustion engine emissions and easily utilized. The study of biodiesel will also benefit rural area since its raw materials are easily obtained [16].

Biofuel is also capable to be mixed at any level of percentage with common fuel. The result of the blend does not require additional upgrade or modification to the engine used [17]. Furthermore, biofuel can be blended with oil diesel and the mixing is not bounded in any extent. Biodiesel requires only small adjustment or no adjustment at all when used in internal combustion engine [17-19]. Biodiesel mixed with diesel will convey numerous valuable qualities to the diesel engine. From these information, it can be concluded how convenience is biodiesel for furthering the cause of renewable and sustainable energy study.

Albeit all those advantages of biodiesel and the high number of studies to investigate biodiesel from natural sources, biodiesel developments are criticized for reducing food supply. The most prominent reason for biodiesel production comes from the fact that enormous types of readily used feedstock for biodiesel and the abundant number of them [20]. Universally, it was found that more than 350 crops are able to be extracted for oil and biodiesel material [21-23]. Some of these crops are edible food crop and using them as biodiesel fuel are considered as wasting edible food resources. To avoid this issue arising further, some researcher found the versatility of biodiesel production which is able to be produced from non-edible materials. Some examples of such biodiesel are inedible animal tallow and shrubs [24, 25]. Non-food crop based vegetable oils are also viewed as viable sources of biodiesel fuel. Some examples of non-eatable vegetable feedstock are *Calophyllum inophyllum*, *Nicotiana tabacum*, *Hevea brasiliensis*, *Cerbera manghas* and *Jatropha curcas* although most of them have high free unsaturated fat which requires pre-treatment handling before used as biofuel [26-28].

In Indonesia, the development of biodiesel is highly promising because Indonesia is a tropical country with untapped abundant natural resources. One of the plants that are often encountered in the community is *Cerbera manghas*. *Cerbera manghas* is a semi-mangrove plant which is common in tropical and subtropical location [29]. *Cerbera manghas* tree has dark green leaves with height ranging from 6-15 meters [30,31]. *Cerbera manghas* is known as one of the perennial plants that are widely used for greening, shading, decoration to the city and also as raw craft materials. *Cerbera manghas* grows in beachfront and brooks and in addition along the riverbanks. The seeds of *Cerbera manghas* consists of 54 % *Cerbera manghas* oil (CCMO) [28,31]. The fatty acid components of CCMO are linoleic (17.8 %), oleic (48.1 %), palmitic (30.3 %), and stearic (3.8 %) [28]. All parts of the *Cerbera manghas* tree are inedible for consumption [30-33]. Since *Cerbera manghas* is not edible and thus not considered a food crop, *Cerbera manghas* will not compete with food needs when utilized as fuel.

EXPERIMENTAL SETUP

The waste materials used in this study are the seeds from *Cerbera manghas* fruits. Fruits which have already fallen from the plant were cut open. The seeds were dried and crushed into the desired particle size (60 Mesh) to ease the oil extraction process. Soxhlet apparatus was used to extract oil from *Cerbera manghas* seeds as shown in Figure 1 (a).

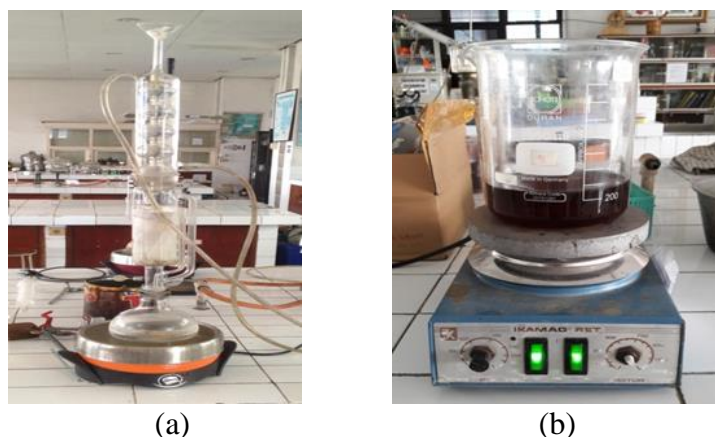


Figure 1. (a) Soxhlet and; (b) stirrer apparatus.

In this study, biodiesel derived from CCMO was compared with pure petro-diesel (PPD) and palm biodiesel (PBD) produced by fuel company in Indonesia. PPD is a pure petro-diesel and PBD is a mixture of petro-diesel with palm tree oil (*Elaeis Guineensis*), which is an edible vegetation. CCMO was blended with PPD in order to obtain 5% biodiesel from CCMO in total PPD composition. In this paper, this blend was marked as *Cerbera manghas* biodiesel (CMB).

To determine CMB capability and fuel characteristics to be used as a diesel engine fuel, series of tests are carried together with PPD and PBD in order to understand the characteristics of CMB. The experimental investigation of *Cerbera manghas* biodiesel was examined using ASTM standard. The experiment was conducted in UPPS Pertamina (fuel company) laboratory Surabaya. The density was examined using ASTM D-1298. The kinematic viscosity was examined using ASTM D-445. The flash point was examined using ASTM D-93. The pour point was examined using ASTM D-97. The sulfur content was examined using ASTM D-4294. The color was examined using ASTM D-1500. The water content was examined using ASTM D-6304. The cetane index was examined using ASTM D-4737. The distillation point was examined using ASTM D-86.

After determining the characteristics of CMB, PPD and PBD, an engine tests were performed on high speed single cylinder Yanmar TF55R diesel engine - Generator (Noqiwa) with additional equipment such as electrical load, measuring cup, stopwatch, pitot static tube, manometer V, ammeters, voltmeter, digital thermometer, thermocouple, and digital tachometer. The electrical load consists of incandescent light bulbs by 10 pieces with power consumption of 200 W for each lamp. These lamps were arranged in parallel with each lamp equipped with a stop button/ contact for setting the load. Measuring cups were used to measure the amount of fuel consumed by a diesel engine. A stopwatch was used to measure the time required for the diesel engine to use diesel fuel as much as 10 ml. Pitot-Static Tube and Manometer V were used to measure

the amount of fuel and air supplied to the combustion chamber. Ammeters, voltmeter, thermometer, thermocouple, and tachometer were used as measuring instruments to determine engine performance. The schematic diagram of experimental apparatus is shown in Figure 2, the electric generator specifications is shown in Table 1, and the engine specification is shown in Table 2.

Experimental apparatus shown in Figure 2 is indicated by uppercase alphabet letters. Uppercase alphabet A indicates the loading lamps component. Uppercase alphabet B indicates ammeters and voltmeters. Uppercase alphabet C indicates generator component as part of the engine. Uppercase alphabet D indicates measuring cup. Uppercase alphabet E indicates the engine. Uppercase alphabet F indicates manometer instrument.

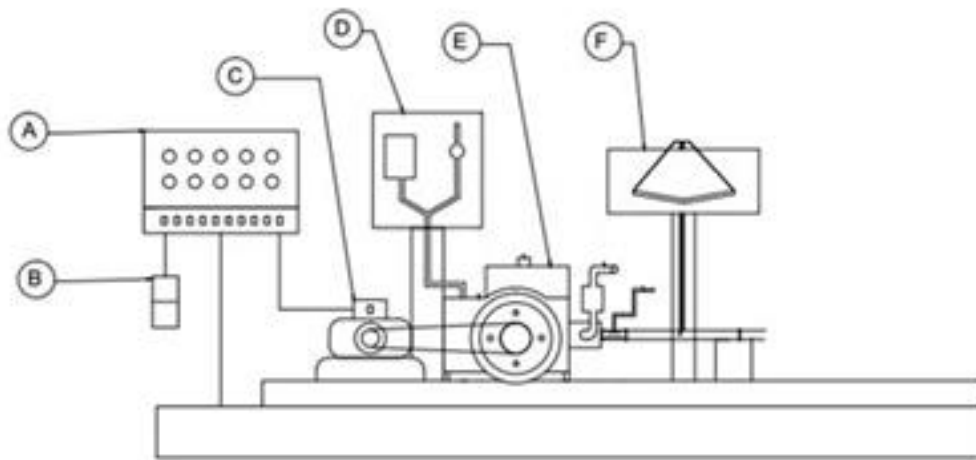


Figure 2. Schematic diagram of experimental apparatus.

Table 1 Electrical generator specifications.

Items	Description
Brand	NOQIWA
Type	ST-3
Power	3 kW
Voltage (V)	220 Volt
Current	13,6 A
Frequency (Hz)	50 Hz
Rotation	1500 rpm
Cos φ	1
Phase	1
Ev Volt (V)	42
Ex Curr (A)	2

Table 2 Engine specifications of high-speed single cylinder diesel engine.

Items	Description
Brand	Yanmar
Model	TF55R
Working machines	4 strokes, water cooler
Combustion system	direct injection
Cylinder	1 cylinder
Injection timing	17° before TDC
Bore × stroke (mm)	75 × 80
Cylinder volume (cc)	353
Continuous power (hp/rpm)	4,5/2200
Maximum power (hp/rpm)	5,5/2200
Compression	17,9:1
Fuel pumps	Bosch
Injector pressure (kg/cm ²)	200
Lubrication system	Forced lubrication
Lubricating oil capacity (Liter)	1,8
Fuel tank capacity (Liter)	7,1
Lubrication oil	SAE 40 CC class or CD
Engine cooling system	Radiator
Engine dimension, length × width × height (mm)	607.5 × 311.5 × 469.0

The experiment was conducted in Sepuluh Nopember Institute of Technology combustion engine laboratory. The experiment utilized engine load within the range of 200-2000 W by an increment of 200 W. The stages of testing are carried out by firstly inspecting the condition of readiness of the machine which includes the physical condition of the engine, lubricating, cooling system, fuel system and the readiness of the electric generator. Secondly, appraising the condition of loading system, electrical system and electrical connections that exist. Thirdly, inspecting the readiness of measuring tools and finally conducting an experiment to retrieve data.

The experiments were performed with the engine rotation fixed (stationary speed) with a variation of electrical load. The experiments begin by starting the diesel engine and heating the diesel engines ± 20 min at engine speed 1000 rpm until the engine temperature reaches operating temperature. Afterward, the loads for the diesel engine are sets in a range from 200 W to 2000 W with 200 W increments. Lastly, recording the data needed for each load increase, such as ΔL air manometer (to determine the mass flow rate of air required), time consumption of diesel oil per 10 ml, temperature incoming air, lubricating oil, coolant and exhaust gas, Voltage (V) and current (I). Once the data collection is completed, then the load is gradually lowered to zero load. The machine was left in no-load condition for about 5 minutes, and afterward turned off and idled for cool down.

RESULTS AND DISCUSSION

The density was examined using ASTM D-1298. The experimental result of density is shown in Figure 3. CMB reached 831 kg/m³ of density, PPD reached 870 kg/m³ of density and PBD reached 860 kg/m³ of density. CMB has the lowest density value to

the value of 831 kg/m^3 , while PPD has the highest density value with the value of 870 kg/m^3 .

Kinematic viscosity is a measure of the fluid resistance towards the weight of gravity. The kinematic viscosity was examined using ASTM D-445. The experimental result of kinematic viscosity is shown in Figure 4. The higher the viscosity, the fluid will be more viscous and difficult to flow. Whereas if the viscosity is too low then the fluid is flowing and gives less lubrication effect. From the data in Figure 4, it is discovered that CMB reached 2.7 cSt of kinematic viscosity, PPD reached 3.5 cSt of kinematic viscosity and PBD reached 3 cSt of kinematic viscosity. CMB has the lowest viscosity value of 2.7, while PPD has the highest viscosity value of 3.5.

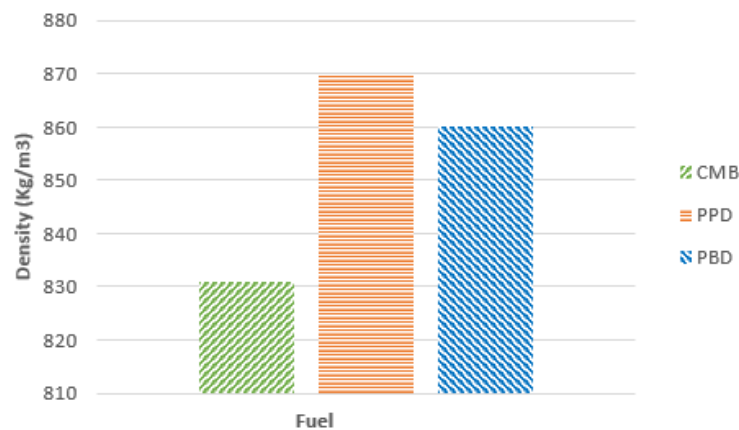


Figure 3. Density characteristic of various diesel fuel.

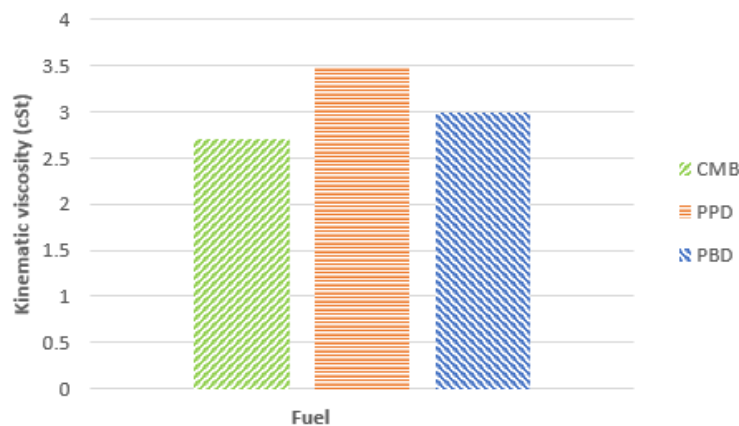


Figure 4. Kinematic viscosity characteristic of various diesel fuel.

Flash point is the lowest temperature at which a liquid can form an ignitable mixture in air near the surface of the liquid. The lower the flash point, the easier it is for the material to ignite. Flashpoint analysis has been examined through a laboratory test. The test was conducted using ASTM D-93. The experimental result of flash point is shown in Figure 5. CMB reached 69°C of flash point, PPD reached 60°C of flash point and PBD reached 52°C of flash point. PBD has the lowest flash point value, whereas CMB has the highest flash point value.

Pour point is a temperature where the fuel loses its flow characteristics. Pour point analysis has been examined through a laboratory test. The test used ASTM standardization of ASTM D-97. The experimental result of pour point is shown in Figure 6. CMB reached 18 °C of pour point, PPD reached 18 °C of pour point, and PBD reached 18 °C of pour point. All the fuel has the same pour point value, which is 18 °C.

There is always the sulfur content in petroleum-derived products. The excess of the sulfur content in petroleum derivative products can damage the machine because it is corrosive. Sulfur content analysis has been examined through a laboratory test. The test was conducted using ASTM D-4294. The experimental result of sulfur content is shown in Figure 7. CMB reached 0.05 wt.% of sulfur content, PPD and PBD reached the same level of sulfur content as much as 0.35 wt.% CMB has the lowest sulfur content value with the value of 0.05 wt.%, while PBD and PPD have the highest sulfur content value with a value of 0.35 wt.%.

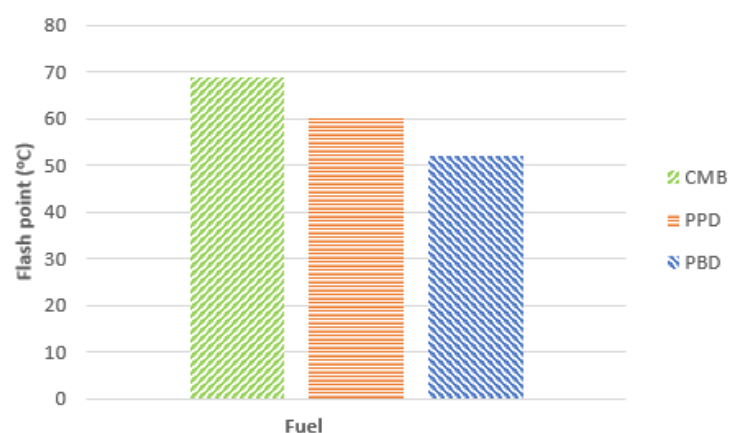


Figure 5. Flash point characteristic of various diesel fuel

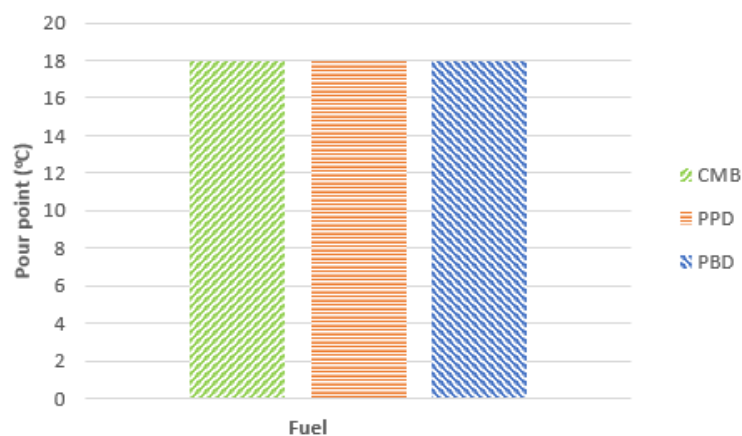


Figure 6. Pour point characteristic of various diesel fuel.

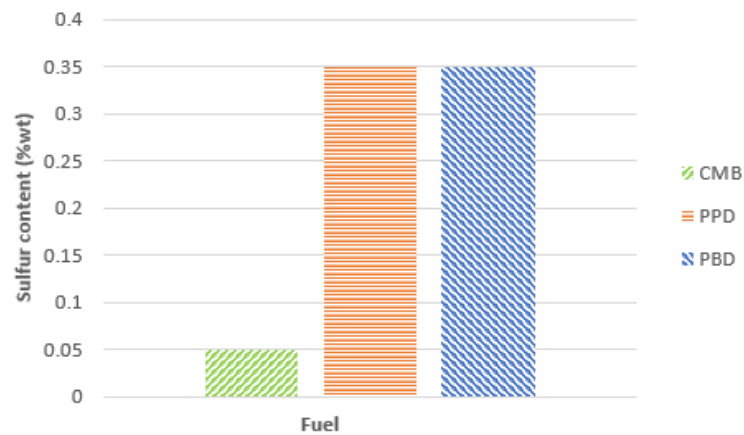


Figure 7. Sulfur characteristic of various diesel fuel.

Color analysis is a parameter to indicate the color level of the fuel. Color analysis has been examined through a laboratory test. The test used ASTM standardization of ASTM D-1500. The experimental result of the color is shown in Figure 8. It is discovered that PBD reached 3 points of color point, PPD and CMB reached the same 2.5 points of color point. PPD and CMB have the lowest color value with a value of 2.5, while PBD has the highest color value with a value of 3.0.

The water content is one parameter in determining the quality of a fuel, especially diesel fuel. This is because this parameter shows the water content in diesel fuel that may cause the fall of the temperature of the heat of combustion, resulting in foam and corrosive if it reacts with sulfur to form an acid. Water content has been examined through a laboratory test. The water content was examined using ASTM D-6304. The experimental result of water content is shown in Figure 9. It is discovered that CMB reached 0.029 ppm of water content, both PPD and PBD reached the same water content that is 0.05 ppm. CMB has a low water content value with the value of 0.029 ppm, while PBD and PPD have the highest water content value with a value of 0.05 ppm.

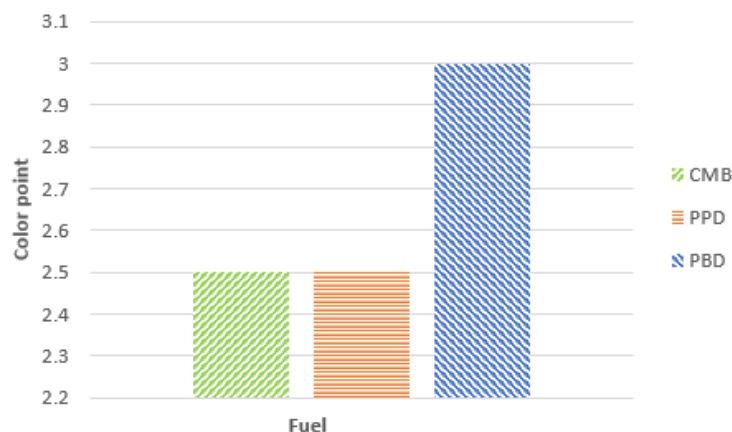


Figure 8. Color characteristic of various diesel fuel.

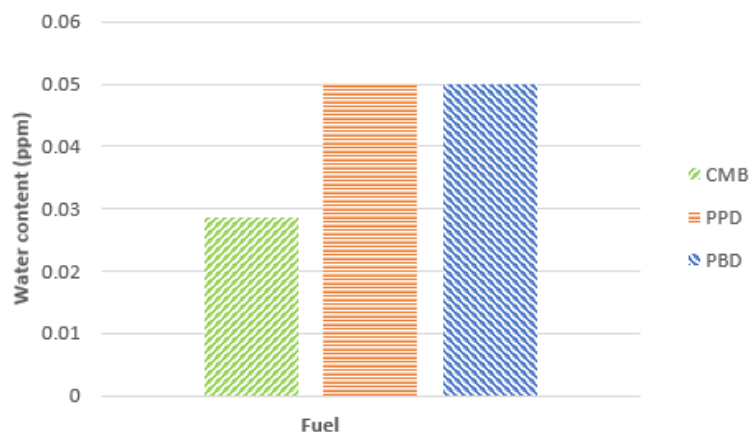


Figure 9. Water content characteristic of various diesel fuel

Cetane index is one of the quality guidelines of diesel fuel obtained from testing the properties of the fuel. The index is calculated based on volatility and the density of the fuel. Cetane index has been examined through a laboratory test. cetane index was examined using ASTM D-4737. The experimental result of cetane index is shown in Figure 10. it is discovered that PBD reached 47 points of cetane number, PPD reached 48 points of cetane number, and CMB reached 52 points of cetane number. PBD has the lowest cetane index value with the value of 47, whereas CMB has the highest cetane index value with a value of 52.

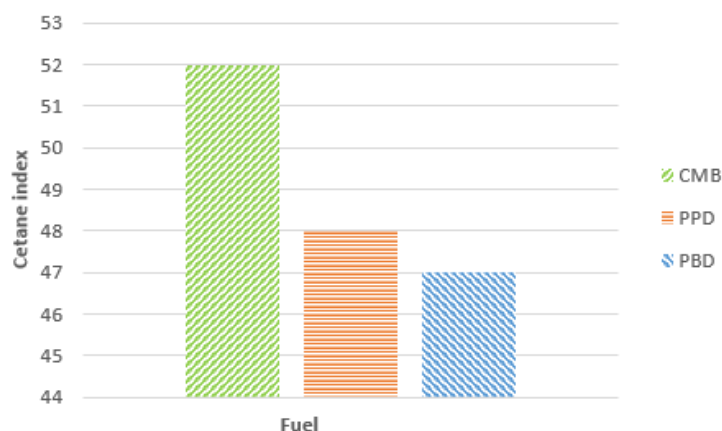


Figure 10. Cetane index characteristic of various diesel fuel.

Distillation is the process of separating the components or substances from a liquid mixture by selective boiling and condensation. Distillation (boiling) point of the fuel has been examined through a laboratory test. The distillation point was examined using ASTM D-86. The experimental result of distillation is shown in Figure 11. The distillation point of CMB is 334 °C, PPD and PBD have the same distillation point which is 370 °C. The distillation point of CMB is the lowest with the value of 334 °C, while the distillation point of PBD and PPD is the highest with the value of 370 °C. The summary of these fuel characteristics result is given in Table 3.

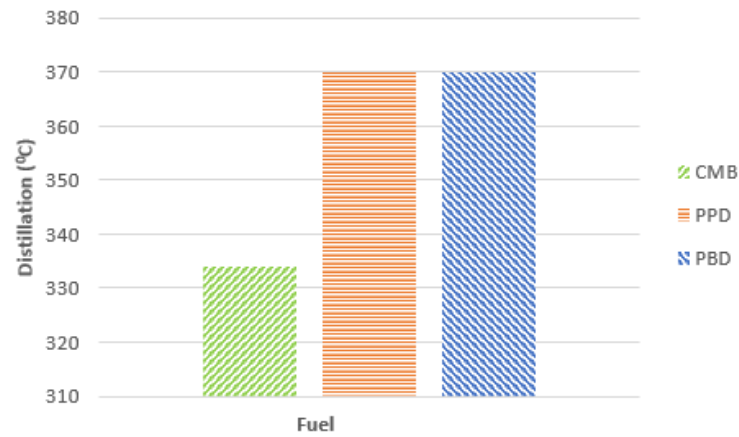


Figure 11. Variation of distillation point of various diesel fuel.

Table 3. Summary of fuel characteristics experimental result for *Cerbera manghas* biodiesel (CMB), palm oil biodiesel (PPD) and pure petro-diesel (PBD).

Fuel Characteristics	CMB	PPD	PBD
Density (kg/m ³)	831	870	860
Kinematic viscosity (cSt)	2.7	3.5	3
Flash point (°C)	69	60	52
Pour point (°C)	18	18	18
Sulfur content (%wt)	0.05	0.35	0.35
Color point	2.5	2.5	3
Water content (ppm)	0.029	0.05	0.05
Cetane index	52	48	47
Distillation (°C)	334	370	370

Some of the parameters obtained from the diesel engine performance test results are: Power, Torque, the effective pressure for average braking (brake mean effective pressure, BMEP), specific fuel consumption (SFC), and thermal efficiency. A dynamometer was used to test the performance of the motor when using CMB, PPD, and PBD as fuel.

The parameter which exhibits the outcome of engine power is brake mean effective pressure (BMEP). Numerous values of BMEP with a variety of engine load are shown in Figure 12. From Figure 13, it can be concluded that BMEP value for CMB is higher compared to PPD and PBD. From the data presented in Figure 12, it is discovered that the BMEP from each fuel are as follows: PBD reached 388.77 kN/m², CMB reached 414.98 kN/m², and PPD reached 393.14 kN/m². For the replacement of PPD with CMB, BMEP increased on average by 16.52 % and for the replacement of PPD with PBD filling stations BMEP decreased on average by 5.68 %.

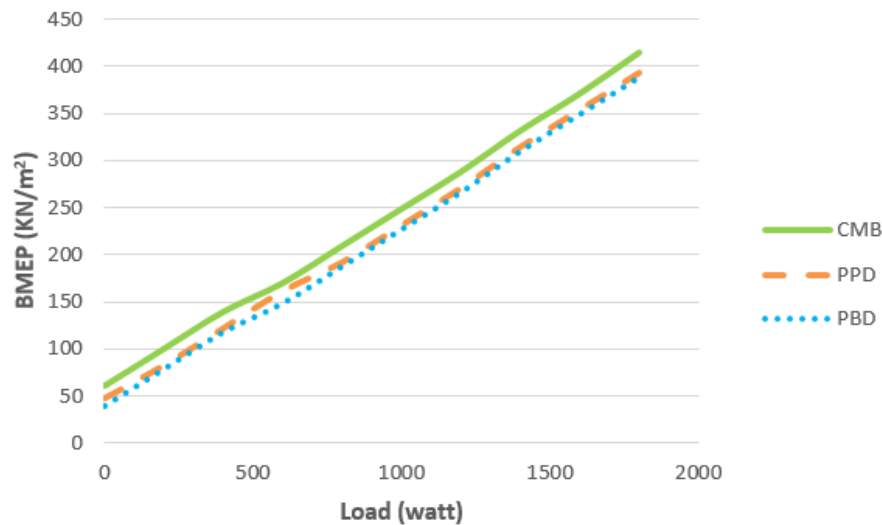


Figure 12. BMEP result of various diesel fuel.

The thermal efficiency of the engine is important in assessing the performance and economical value of an engine. The thermal efficiency can be raised by optimizing fuel properties and combustion system. Figure 13 shows blended CMB fuel has higher value than local PBD and PPD. From the data it is discovered that the thermal efficiency value from each fuel are as follows: PBD reached 21.23 %, CMB reached 23.05 %, and PPD reached 22.7 %. For the replacement of PPD with CMB increased thermal efficiency value by an average of 0.941 % and for the replacement of PPD with PBD decreased thermal efficiency value by an average of 0.475 %.

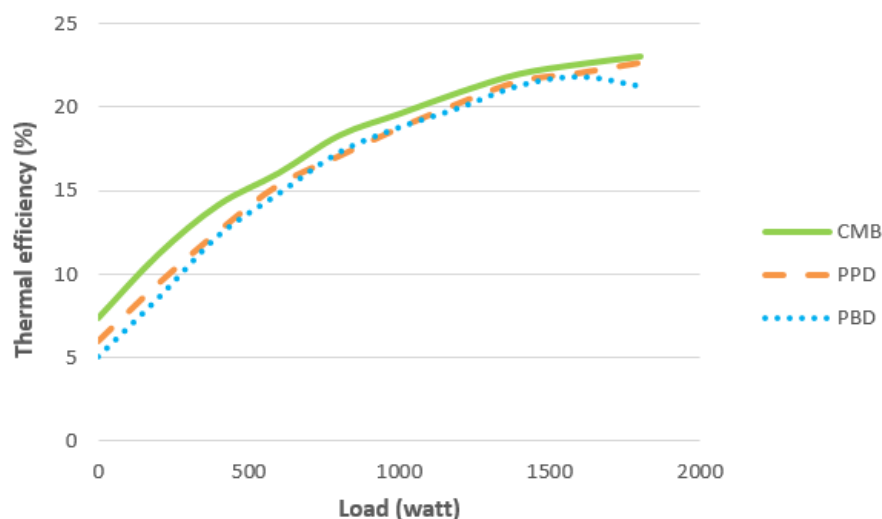


Figure 13. Thermal efficiency result of various diesel fuel

Specific fuel consumption (SFC) is the amount of fuel used to generate effective machine power for one hour. The specific fuel consumption with load for CMB volume fraction result is shown in Figure 14. From the data, it is discovered that SFC value from each fuel are as follows: PBD reached 0.4 kg/kW.h, CMB reached 0.36 kg/kW.h, and PPD reached 0.37 kg/kW.h. For the replacement of PPD with CMB, SFC decreased

by an average of 0.058 % and for the replacement of PPD with PBD, SFC increased by an average of 0.04 %.

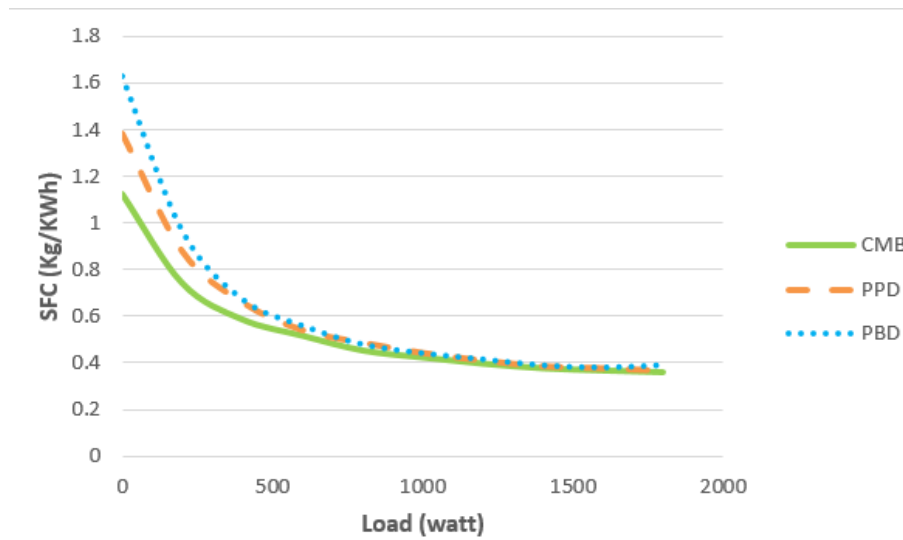


Figure 14. Specific fuel consumption result of various diesel fuel.

Torque is a measure of the ability of the engine to generate movement. Torque is the product of tangential force with arms that has the unit Nm (SI) or ft.lb (British). In practice, the torque of the engine useful to overcome obstacles while driving. The torque as a function of load result is shown in Figure 16. From the data, the torque value from each fuel are as follows: PBD reached 68.7 Nm, CMB reached 73.33 Nm, and PPD reached 69.47 Nm. For the replacement of PPD with CMB, torque increased by an average of 2.93% and for the replacement of PPD with PBD, torque decreased by an average of 1 %.

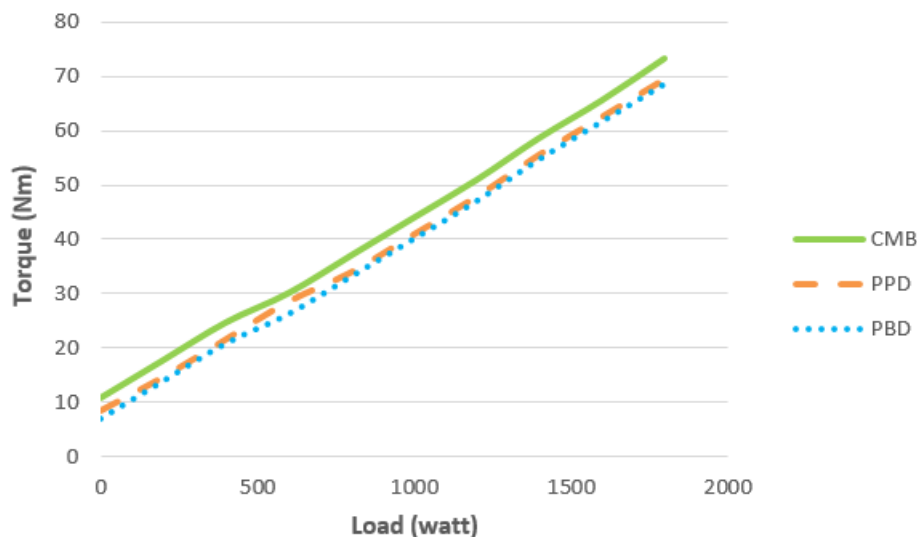


Figure 15. Torque result of various diesel fuel.

Engine power is the power supplied to cope with a given load. For a given measurement of the light load with a power of 200-2000 W. The power generated in

diesel engine coupled with an electric generator can be calculated based on the load on the electric generator and declared effective on generator power (Ne). The power as a function of load result is shown in Figure 16.

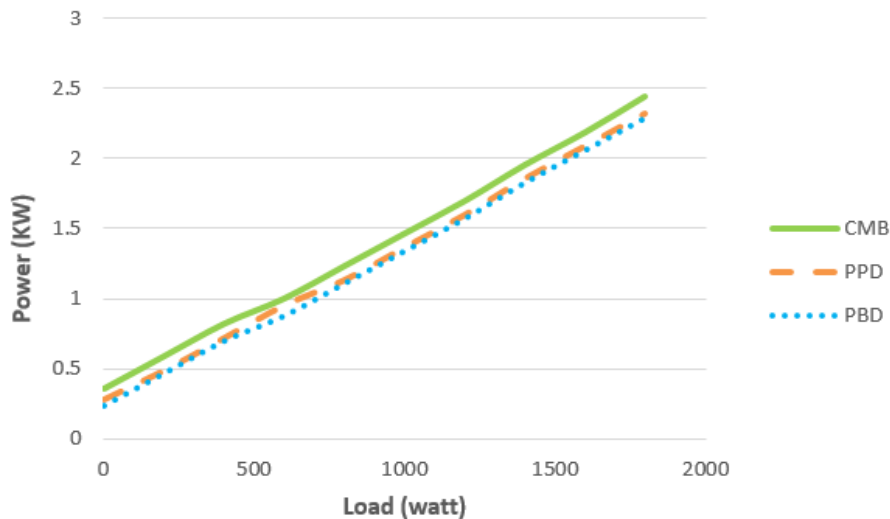


Figure 16. Power result of various diesel fuel.

From Figure 16, it is discovered that the power value of each fuel are as follows, PBD reached 2.3 kW, CMB reached 2.44 kW, and PPD filling stations reached 2.32 kW. For the replacement of PPD with CMB power increased by an average of 0.097 % and for the replacement of PPD with PBD, the power decreased by an average of 0.033 %.

The results of engine performance tests are supported with the results of fuel properties investigation. The lower density and viscosity value in CMB resulted in less fuel flow problems and higher power [34]. The lower density value also leads to less specific fuel consumption [34]. The higher cetane index value in CMB compared to PPD and PBD leads to lower specific fuel consumption, higher torque, higher thermal efficiency and higher power [35, 36]. As for water content, the lower water content in CMB causes increase in power, specific fuel consumption, and thermal efficiency [37].

CONCLUSION

The fuel characteristics investigation results indicate that *Cerbera manghas* biodiesel fuel has lower density, viscosity, sulfur content, color (lighter), water content, and distillation point when compared to pure petro-diesel and palm biodiesel. *Cerbera manghas* biodiesel fuel also has higher flash point and cetane index when compared to pure petro-diesel and palm biodiesel. *Cerbera manghas* biodiesel has the same pour point characteristic as pure petro-diesel and palm biodiesel.

It was found from engine experimental investigation that compared to pure petro-diesel fuel, *Cerbera manghas* biodiesel has 0.097 % increase in power output, 2.93 % increase in torque, 16.52 % increase in BMEP, 0.058 % decrease in SFC, and 0.941 % increase in thermal efficiency. Compared to pure petro-diesel, palm biodiesel has 0.033 % increase in power, 1 % decrease in torque, 5.68 % decrease in BMEP, 0.04% increase in SFC, and 0.475 % decrease in thermal efficiency. This result shows that *Cerbera manghas* biodiesel engine performance test result is better than that of pure

petro-diesel and palm biodiesel. The engine performance tests results are in line with fuel characteristics investigation. The lower density, specific fuel consumption, water content and higher cetane index in *Cerbera manghas* biodiesel give advantageous effect to the diesel engine performance.

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